I. Making the stage frame
   A. Building the stage frame:
      1. The top, from elbow to elbow is glued into one piece
      2. The bottom, from elbow to elbow is glued into one piece
      3. The uprights are glued into one piece each with a short piece of pipe glued into each end to plug into the elbows when the stage is assembled.
   
   B. Be careful not to allow glue to get into the fittings where the pieces with plug-in and be removed when the stage is assembled and dis-assembled.

II. Assembling the stage:
   A. Install the bottom small rod between front upright and rear upright
   B. Slide side curtain onto the top side curtain rod and install between the front upright and the rear upright.
   C. Stand uprights into the bottom piece and then install the top piece to complete the assembly of one side.
   D. Repeat this assembly for the other side.
   E. Install the front bottom bar between the two end pieces.
   F. Install the rear bottom bar between the two end pieces.
   G. Slide the front curtain onto the front curtain bar and install between the two end pieces.
   H. Slide the top curtain onto the top curtain rod and install between the two end pieces.
   I. Slide the two back curtains onto the bar curtain bar and install between the to end pieces.

III. Stage Modifications:
   A. Our stage has an additional upper curtain. This is created by adding a T, 12” behind the top curtain, with the open part of the T pointing up. Cut two pieces of 1 1/4” pipe 12” long and glue an EL onto one end of each. These are installed into the Ts and joined by a 6’ piece of pipe to create another top rod, 12” higher and 12” behind the original top curtain.
   
   B. An additional curtain must be made of the heavier material, the same with of the top curtain and 14” tall.